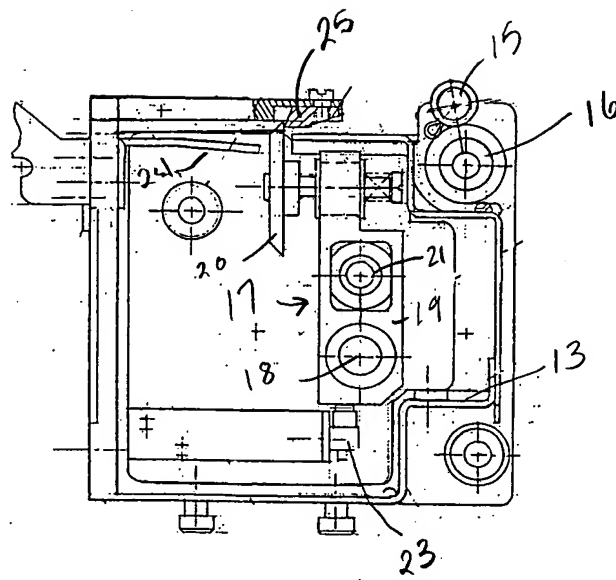


FIGURE 1



\*VIEW A-A

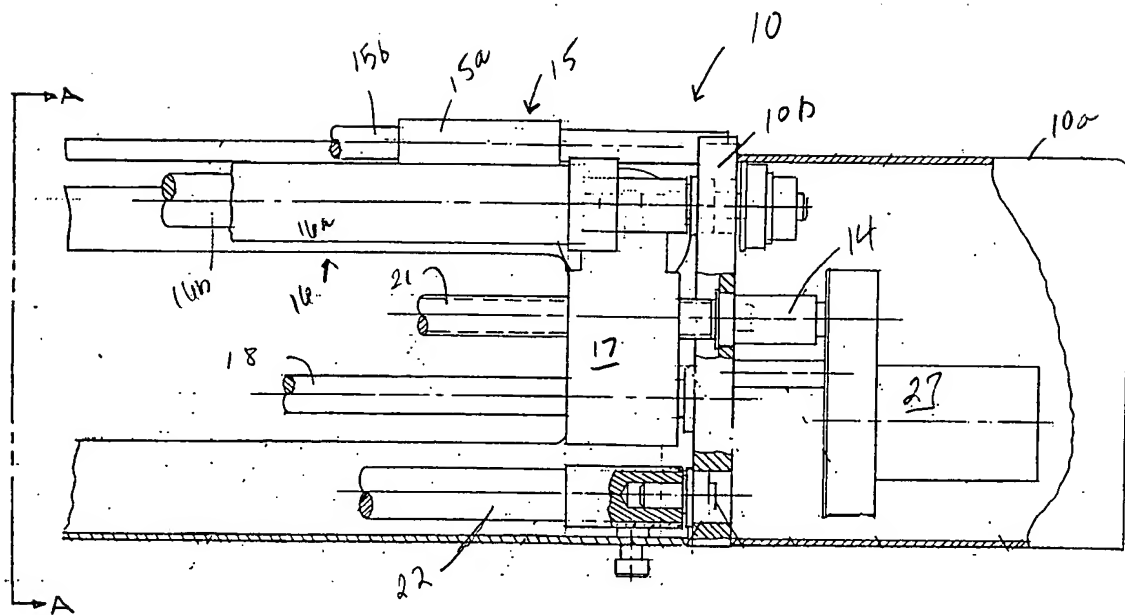


FIGURE 2

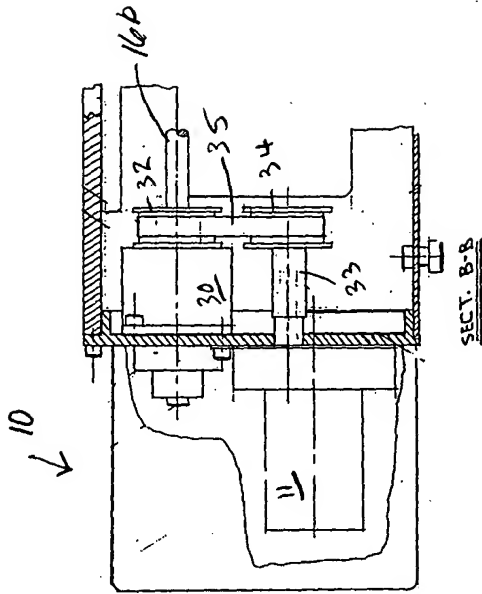
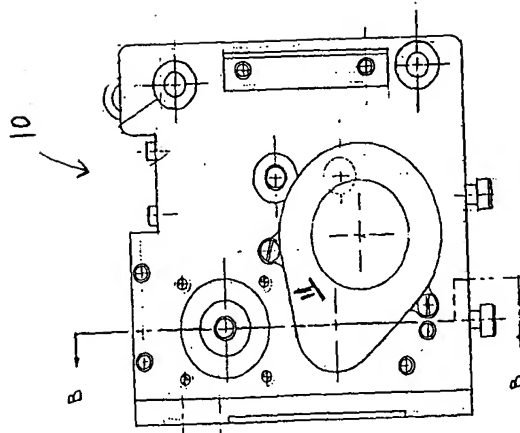
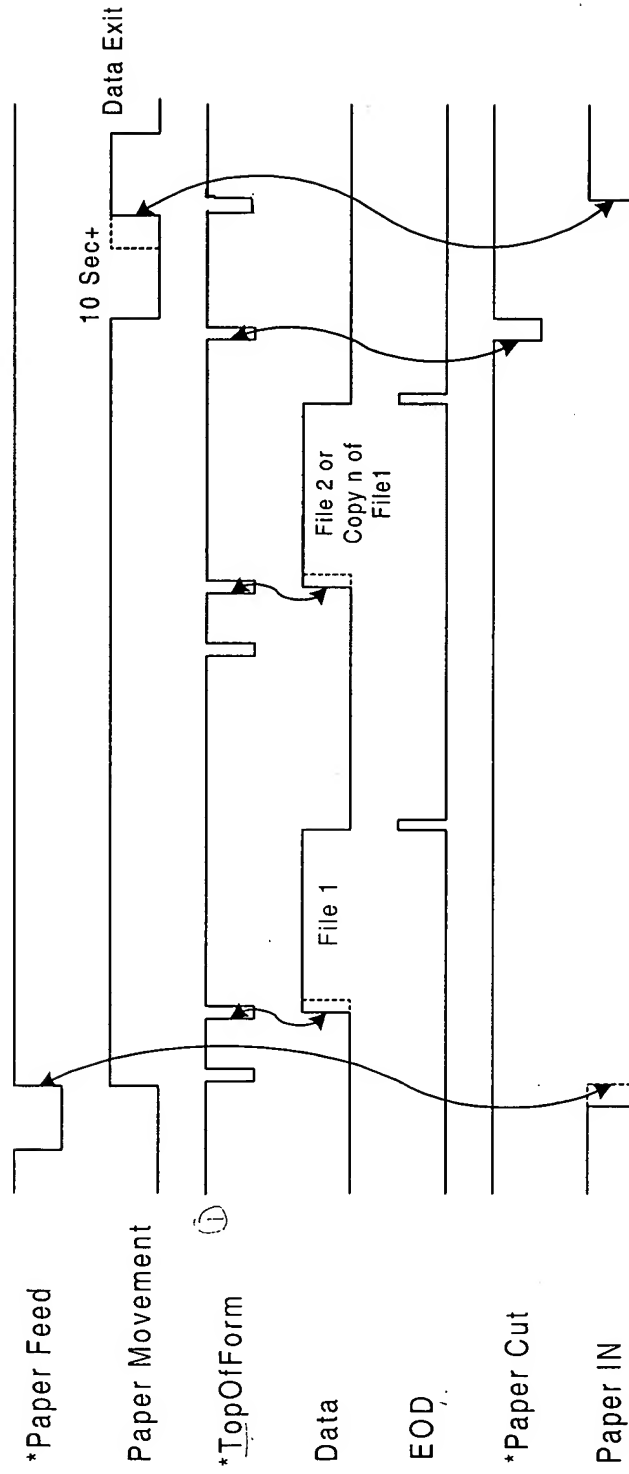


FIGURE 3

Timing Diagram Multiple Copies



\* = Form Feeder Signals

FIGURE 4

# Process Flowchart

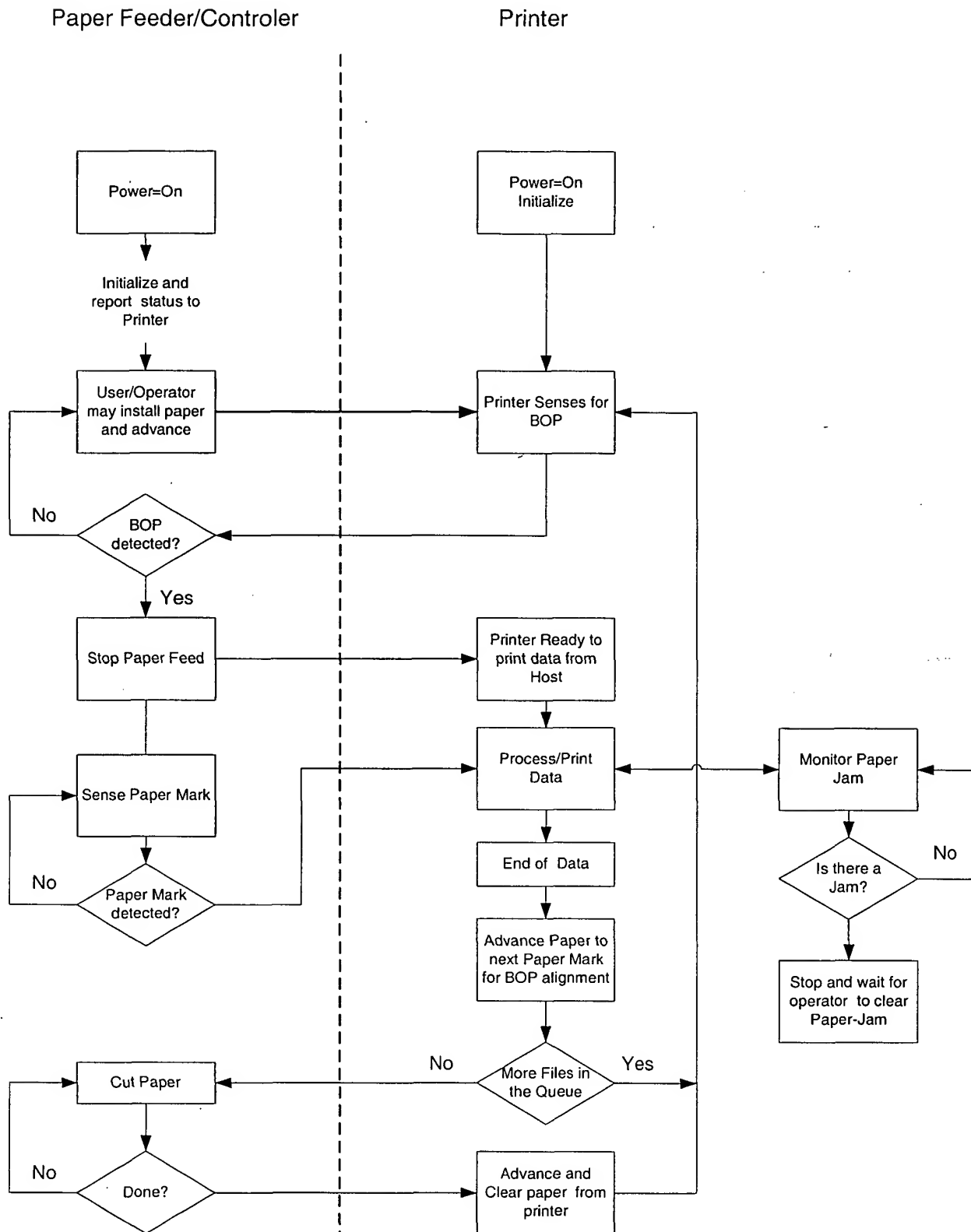


FIGURE 5

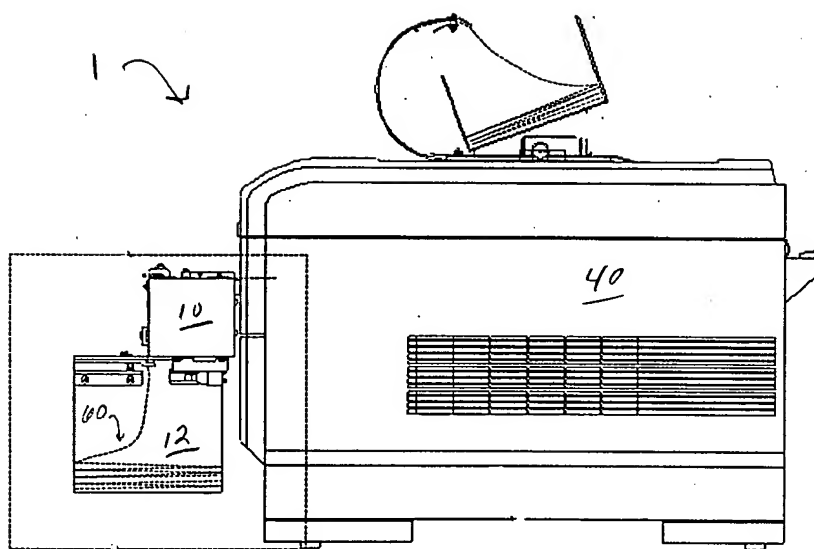


FIGURE 6

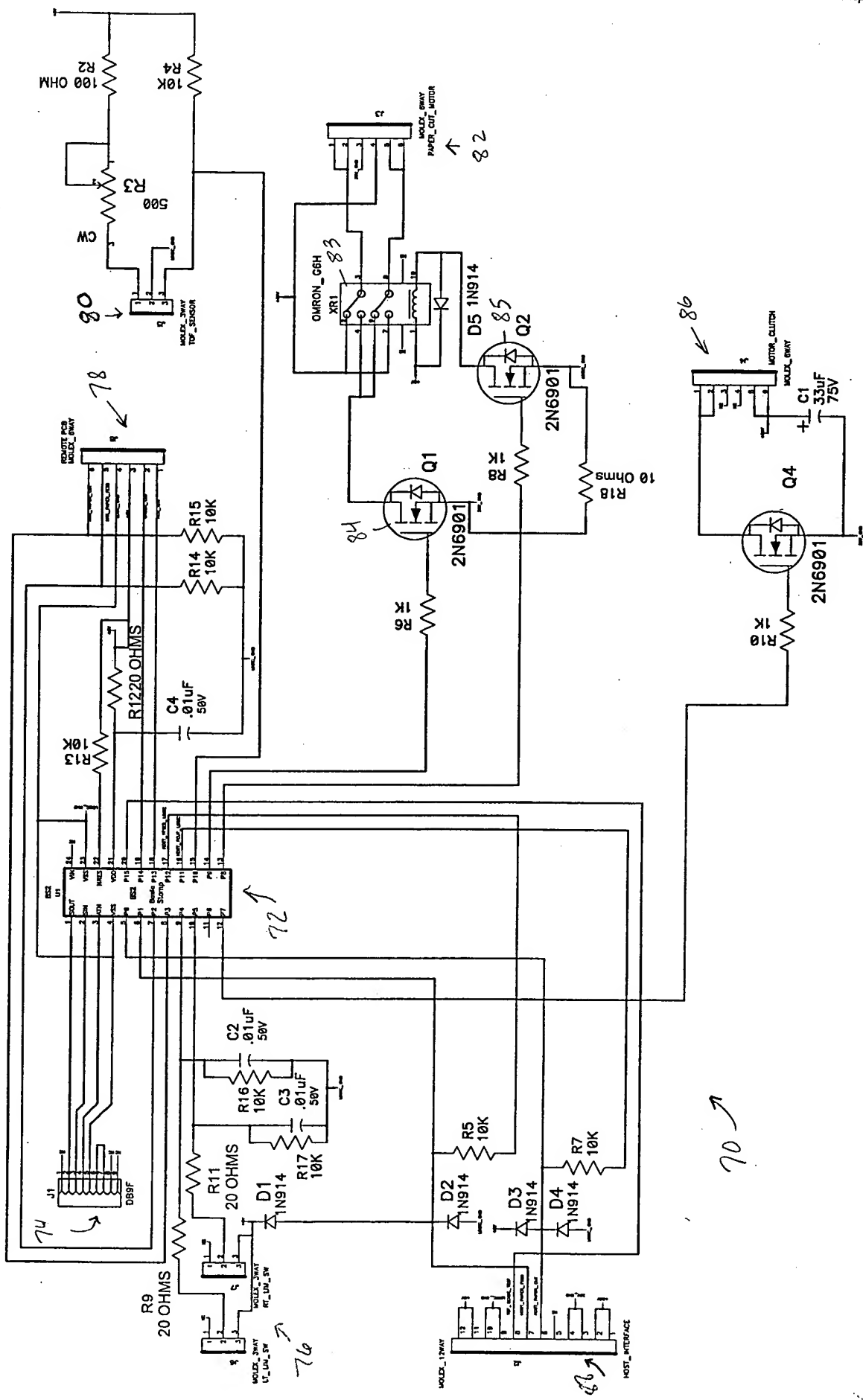


FIGURE 7

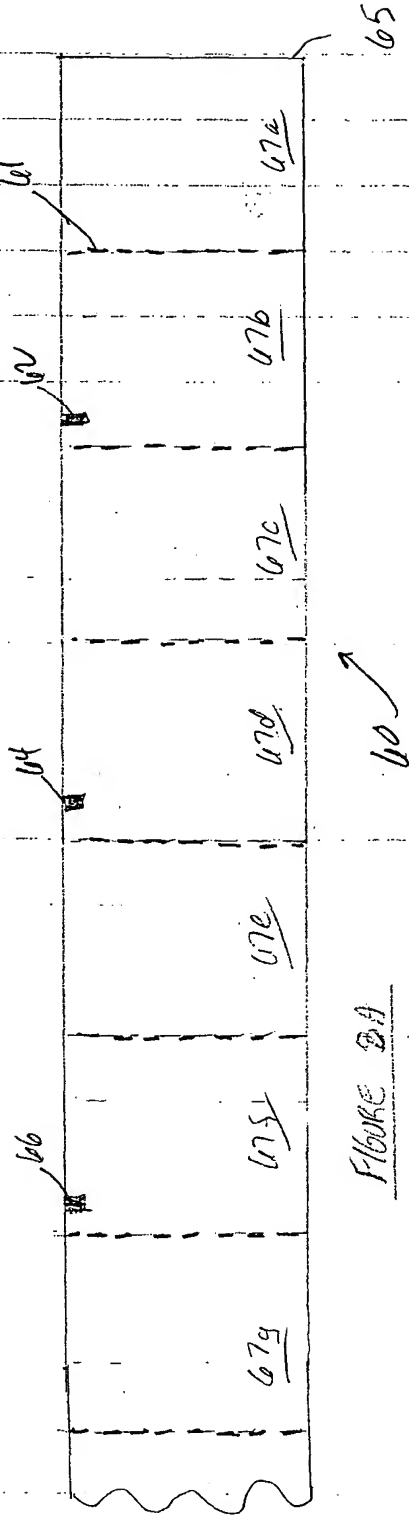


FIGURE 8A

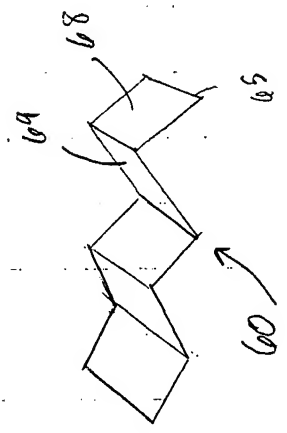


FIGURE 8B

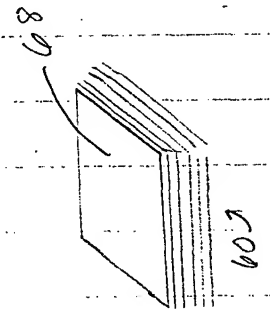


FIGURE 8C



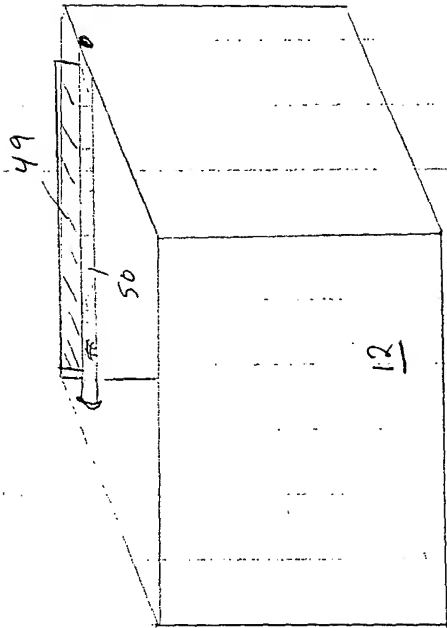


FIGURE 9a

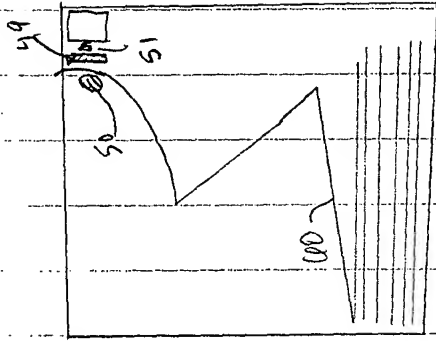
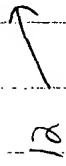


FIGURE 9b